## VaCloth ST Breather/Bleeder Cloth

## VaCloth-ST

VaCloth-ST is a 100\% Polyester, binder and foam free, non-woven fabric. It exhibits outstanding elongation drapability and high strength properties. Its high stretch and absorption qualities reduce bridging on complex contour surfaces. VaCloth-ST properties are recommended where multiple layers are needed to achieve the proper resin to fiber ratio. VaCloth-ST is not a release fabric. It should be used with a suitable AeroWindTech peel ply release fabric. VaCloth-ST has a melting point of approximately $480^{\circ}\left(249^{\circ} \mathrm{C}\right)$.

## Benefits:

- Light weight for better control of resin.
- Stretches well over contours for easier use.
- High strength, drapability, and outstanding elongation.

|  | US | Metric |  |
| :---: | :---: | :---: | :---: |
| ROLL WIDTH |  |  |  |
| ASTM-D-3774 | 48 in | 121.9 | (min) |
|  | 96 in | 243.8 | (min) |
|  | 144 in | 365.8 | (min) |
| ROLL LENGTH | 250 yd . | 228.6 m + 10\% |  |
| WEIGHT | 1.8 oz. /yd. 2 (min) | $61.0 \mathrm{~g} / \mathrm{m} 2$ | (min) |
| ASTM-D-3776 |  |  |  |
| TENSILE STRENGTH |  |  |  |
| INDA 110.1 | MD 23.0 LB/in | 102.4 Newtons |  |
| (Grab) | XD 18.0 LB/in | 80.1 Newtons |  |
| THICKNESS |  |  |  |
| ASTM-D-1777 | 0.0017 in | 0.432 mm |  |
| Color | White |  |  |
| Construction | Non-Apertured |  |  |
| Shelf Life | Unlimited when |  |  |

